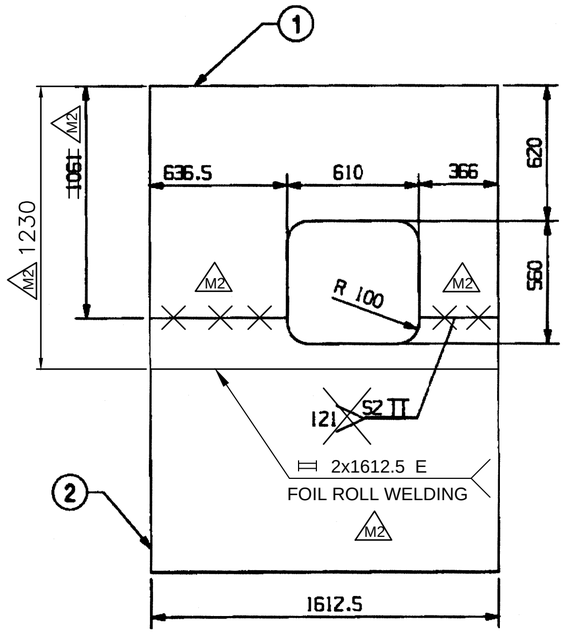
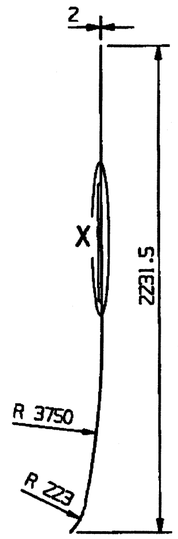
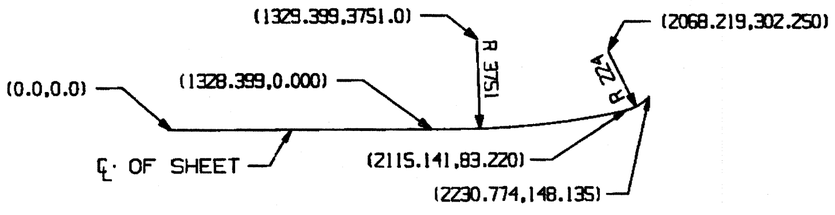
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL
M1	10/01/2018		NOTE No. 1 ADDED. ECN No. 84900005	Rajkumar / SMR
M2	08/05/2020		IN BOM & DRG DIMN 1230, 1041 WAS 1061 & 1200. DEVELOPED LENGTH 2271 WAS 2261. WELDING CHANGED FROM SUBMERGED TO FOIL ROLL. ECN No. 84900190.	RKC / SMR



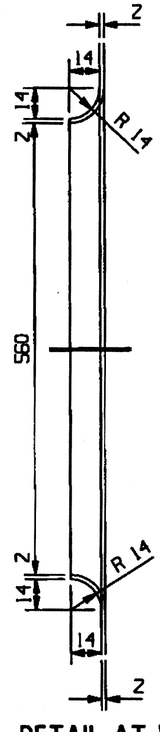


M1 NOTE:-

1. ITEM TO BE DEGREASED & DERUSTED.



BENDING PROFILE



DETAIL AT 'X'

DEVELOPED LENGTH = ~~2261~~ 2271 M2

ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
2	SIDE WALL SHEET 2x1041x1612.5 ~~1200~~	1	R101502200	IRS: M41-97-Gr I	
1	SIDE WALL SHEET 2x1230x1612.5 ~~1061~~	1	R101502200	IRS: M41-97-Gr I	

WELD LENGTH	NIL M
WEIGHT	52.000 KG
S.AREA	NIL M²
LENGTH / ~~DIA~~	2.261 M
WIDTH / THICK	1.612/0.002 M
HEIGHT	NIL M

GROUP: SIDE WALL — SUPERSEDES: NIL

FILE: /users2/shell/swll/et14108.prt

SIDE WALL SHEET

FOR MEMU/TC COACH

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

SCALE	1:20	SSE/REC	19-11-99
CHD	Rajkumar		
DRN	PRNC LOBIN		12/11/99
REF.DRG.No.	MEMU/TC2-1-4-211 COL-IV		
PL NO.	05046439		
DRG. NO.	ET14108 M2		
ALT.	NIL	SHEET	1/1

16-11-99 ADE/SME — 16.11.99 DY.CME — N.R CDE

THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008 | ~~REVIEW NO.__ /PROTOTYPE~~/FINAL | DATE OF FIRST ISSUE 16/10/99